NATURAL RESOURCES CONSERVATION SERVICE

CONSERVATION PRACTICE STANDARD

POND SEALING OR LINING
COMPACTED CLAY TREATMENT

(Each)

CODE 521D

DEFINITION

A liner for a pond or waste storage impoundment constructed using compacted soil without soil amendments.

PURPOSE

To reduce seepage losses from ponds or waste storage impoundments constructed for water conservation and environmental protection.

CONDITIONS WHERE PRACTICE APPLIES

This practice applies where:

- Soils at the site would exhibit seepage rates in excess of acceptable limits or would allow an unacceptable migration of contaminants from the impoundment.
- An adequate quantity of soil suitable for constructing a clay liner without amendments is available at an economical haul distance.

CRITERIA

Criteria for Limiting Seepage

Compacted soil liners for ponds not storing animal waste shall be designed to reduce seepage to rates that will allow the pond to function suitably as intended.

Compacted soil liners for waste storage impoundments shall be designed to reduce specific discharge (unit seepage) to rates suggested in the National Engineering Handbook Series, Part 651, Agricultural Waste Management Field Handbook (AWMFH), Chapter 10, Appendix 10D or rates mandated in state regulations if they are more restrictive. Other, lower specific discharge rates may be used for design at the discretion of the Designer.

The AWMFH, Chapter 10, Appendix 10D provides methods for computing unit seepage rates and includes recommended allowable rates of seepage. Other generally accepted methods for computing unit seepage rates may also be used.

The earth lined manure storage flow chart on page 7-23 of the AWMFH shall be used to determine the need for soil liner, synthetic liner, a structure or other alternative.

Detailed geologic analysis may provide other recommendations. This investigation must be extended at least three feet below the anticipated bottom elevation of the storage pond and be performed by a geologist or trained personnel with the proper approval authority.

For those ponds which are partially or entirely excavated below natural grade, spoil material should be placed beyond the top of the cut slope so as not to endanger the stability of the slope.

OTHER CRITERIA

Compacted soil liners shall be filter-compatible with the sub-grade on which they are compacted to prevent loss of the liner soil into larger openings in the sub-grade material. The National Engineering Handbook, Part 633, Chapter 26-Gradation Design of Sand and Gravel Filters, provides guidance on filter compatibility.

Liner Thickness. The minimum thickness of the finished compacted liner shall be the greatest of: (1) that required to achieve a specific discharge (unit seepage) design value selected by the designer, (2) that required by state regulations, or (3) that given in the following table. The water depth to be used in the table is the normal full pool storage depth in the impoundment.

Water Depth (feet)	Liner Thickness (inches)
≤ 16	12
16.1 – 24	18
> 24	24

Liner Protection. The soil liner shall be protected against damage caused by the effects of water surface fluctuations, wave action, rainfall (during periods when the liner is exposed), water falling onto the liner from pipe outlets, agitation equipment, solids and sludge removal activity, animal activity, and penetrations through the liner.

Anti-scour devices or pads shall be installed at all anticipated pump out and agitation locations to prevent erosion to the foundation, embankment and/or lining of the pond.

Design should include measures to protect against damage to the compacted liner if a seasonal high water table occurs at a level above that of the lowest potential level of liquid in the impoundment. Perimeter drains to lower the water table, maintaining minimum liquid depth in the impoundment, and using liners thick enough to resist uplift water pressures are examples of protective design measures.

The finished liner should be protected against the effects of desiccation during periods when the pond or impoundment is empty. A protective soil cover may be used. For severe conditions, a protective soil cover may not adequately protect the liner from desiccation. Severe conditions include liners constructed with very high plasticity soils that are exposed to long periods of hot, low humidity conditions. Designs including a geomembrane in conjunction with a cover soil may be considered for severe conditions to protect the liner from desiccation adequately.

Side Slopes. The side slopes of ponds or waste storage impoundments should be 3H: 1V or flatter to facilitate compaction of soil on the slopes if the bathtub method of construction as described in Appendix 10D, AWMFH, is used. Maintenance requirements should also be considered when selecting side slopes.

CONSIDERATIONS

Consider using a flexible geomembrane or geosynthetic clay liner for sites that have water or waste storage depths greater than 30 feet.

Alternatives to compacted clay liners should be considered for poor foundation conditions such as karstic bedrock.

PLANS AND SPECIFICATIONS

Plans and specifications for compacted soil liners for ponds and waste storage impoundments shall be in keeping with this standard and shall describe the requirements for applying the practice to achieve its intended purpose. Plans and specifications shall include such drawings, specifications, material requirements, quantities, construction requirements, equipment requirements, quality control requirements, and other documents as are necessary to describe the work to be done.

OPERATION AND MAINTENANCE

Maintenance activities required for this practice consist of those operations necessary to prevent and/or repair damage to the compacted soil liner. This includes, but is not limited to; excluding animals and equipment from the treated area; repairing damage to the liner occurring from erosion during initial filling; erosion resulting from wave action after the impoundment fills, and erosion caused by agitation, pumping operations, and activities involved in removal of solids and sludge. Damage that might be caused by roots from trees and large shrubs should be prevented by removing such vegetation. If the liner is damaged, any disturbed or eroded areas should be repaired to restore the liner to its original thickness and condition.